

Date Opened: 02 July 2013

Job #: 493
Project: Forward Fittings
Type: Bell 206L / 407Approval: SH00-48
Drawing List: DCL493, Rev. 6 / DCL700, Rev. 1

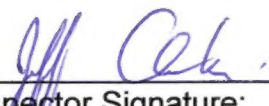
Fabrication and Assembly Drawing(s)	Description
49311, Rev. 4	Forward Fitting
60621, Rev. 1	Forward Fitting

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record:	<u>Y ✓</u>
Document Control List revision level matches (or exceeds) STC:	<u>Y ✓</u>
Drawings revision levels match Document Control List:	<u>Y ✓</u>
Purchase order or Work order source is recorded for each part/ass'y:	<u>Y ✓</u>
Tests and inspections specifically called out on drawings are complete:	<u>Y ✓</u>
Release tags associated with all fabricated parts are attached:	<u>Y ✓</u>
All mounting hardware and supplies are included:	<u>Y ✓</u>

List all non-conformities raised: _____

Inspector Signature: Date: 25 Oct 2013

Date Opened: 02 July 2013

Job #: 493
Project: Forward Fittings
Type: Bell 206L / 407Approval: SH00-48
Drawing List: DCL493, Rev. 6 / DCL700, Rev. 1

Fabrication and Assembly Drawing(s)	Description
49311, Rev. 4	Forward Fitting
60621, Rev. 1	Forward Fitting

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record:	<u>Y</u>
Document Control List revision level matches (or exceeds) STC:	<u>Y</u>
Drawings revision levels match Document Control List:	<u>Y</u>
Purchase order or Work order source is recorded for each part/ass'y:	<u>Y</u>
Tests and inspections specifically called out on drawings are complete:	<u>Y</u>
Release tags associated with all fabricated parts are attached:	<u>Y</u>
All mounting hardware and supplies are included:	<u>Y</u>

List all non-conformities raised: _____

Inspector Signature: _____

Date: _____

Drawing: **49311 Revision 3; 60621 Revision 1**
Assembly: **49311-01 Forward Fitting; 60621-01 Forward Fitting**
Batch Quantity: **92**

Qty	Part #	Description	Material	P.O./W.O.	Checked
30	49311-01	Forward Fitting	6061-T6 Aluminum, 3.0 Sqr. Bar	13045	
30	60621-01	Forward Fitting	6061-T6 Aluminum, 3.0 Sqr. Bar	13045	
32	49311-01	Forward Fitting (blank)	6061-T6 Aluminum, 3.0 Sqr. Bar	13045	

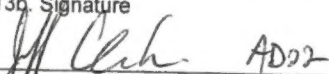
Note: 49311-01 and 60621-01 are identical, except for the bottom pair of holes (49311-01 is F, 60621-01 is P). A 49311-01 can be converted to 60621-01 by drilling up the holes.

"Blank" does not have the part number engraved so it can be used as either part as required.

Processes	Per	Mat'ls Used	Initials
Anodizing	MIL-A-8625F, Type III – PO 13072		
Final Inspection			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO 2013-27	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Forward Fitting	49311-01	2	N/A	New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to:				14a. <input type="checkbox"/> CAR 571.10 Maintenance Release		
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation.				<input type="checkbox"/> Other regulation specified in block 12		
<input type="checkbox"/> Non approved design data specified in block 12.				Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature		13c. Approved Organization Number		14b. Signature		14c. Approved Organization Number
 AD02		AMF 73-04				
13d. Name		13e. Date (dd/mm/yyyy)		14d. Name		14e. Date (dd/mm/yyyy)
Jeff Clarke - AD02		10 Nov 2015				
Installer Responsibilities						
This certificate does not constitute authority to install.						
Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.						
Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.						

ALPINE



Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: FWD FITTING No. of pieces: 42/16

Manufacturer: AERO DESIGN

Part No.: 49311-01 / 60621-01 Serial / Batch No.: PD 13045 (3x3)

TTSN: N/A TSO: N/A Rem.: N/A

Work Order No.: 2013-27

Remaining Tasks to be Performed: ANODIZE

HOLES IN BOTTOM OF 49311-01 DRILLED UP TO 'P' FOR 60621-01

Signature: Jeff Clark

Date: 30 SEPT 2013 Lic. No. / ACA A002

In Process



Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Remarks

In Process



Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: FWD FLG (8401) No. of pieces: 26

Manufacturer: AERO DESIGN

Part No.: 60621-01 Serial / Batch No.: PO 13045 (3x3)

TTSN: N/A TSO: N/A Rem.: (N/A)

Work Order No.: 2013-27

Remaining Tasks to be Performed: ANODIZING

Signature: Jff Chh.

Date: 30 SEP 2013 Lic. No. / ACA: AD 02

In Process



Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Remarks

In Process



Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: FWD FITTING No. of pieces: 92

Manufacturer: AERO DESIGN

Part No.: 49311-01 Serial / Batch No.: Pd 13045 (3K3)

TTSN: N/A TSO: N/A Rem.: N/A

Work Order No.: 2013-27

Remaining Tasks to be Performed: MACHINING

Signature: [Signature]

Date: 05 Aug 2013 Lic. No. / ACA AD02

In Process



Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Remarks

In Process



Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: FWD FITTING No. of pieces: 40 ³⁵

Manufacturer: AERO DESIGN

Part No.: 49311-01 Serial / W.O. No.: U/K

TTSN: N/A TSO: N/A Rem.: N/A

Work Order No.: 2013-27

Remaining Tasks to be Performed: NONE

Signature: E. Carpenter

Date: 10/28/13 Lic. No. / ACA AD04

Serviceable



Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Remarks

Serviceable





Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: FWD FITTING No. of pieces: 24 14

Manufacturer: AERO DESIGN

Part No.: 60621-01 Serial / W.O. No.: 4/K

TTSN: N/A TSO: N/A Rem.: N/A

Work Order No.: 2013-27

Remaining Tasks to be Performed: NONE

Signature: C Carpenter

Date: 10/25/13 Lic. No. / ACA AD04

Serviceable



Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Remarks

Serviceable



Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: FWD FITTING No. of pieces: 15 ²⁵ ¹⁴

Manufacturer: AERO DESIGN

Part No.: 49311-01 Serial / W.O. No.: u/k

TTSN: N/A TSO: N/A Rem.: N/A

Work Order No.: 2013-27

Remaining Tasks to be Performed: NONE

Signature: C Carpenter

Date: 10/28/13 Lic. No. / ACA AD04

Serviceable



Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Remarks

Serviceable





Aero Design Ltd.

9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)

Quantity: 1

PN: 49311-01

Aircraft: Bell

Model: 206L

Description: Forward Fitting

Supplier: Aero Design

Color: Clear

WO#: 2013-27

PO# N/A



Aero Design Ltd.

9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)

Quantity:

1

PN:

49311-01

Aircraft:

Bell

Description:

Forward Fitting

Supplier:

Aero Design

Color:

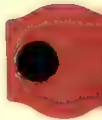
Clear

WO#:

2013-27

Model: 206L

PO# N/A





Aero Design Ltd.

9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)

Quantity:

1

PN:

49311-01

60621-01

Aircraft:

Bell

Description:

Forward Fitting

Supplier:

Aero Design

Color:

Clear

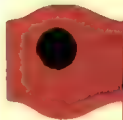
WO#:

2013-27

PO# N/A

Drilled up
AD-02

Model: 407





Aero Design Ltd.

9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)

Quantity: 1

PN: 49311-01

Aircraft: Bell

Model: 206L

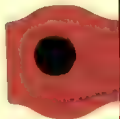
Description: Forward Fitting

Supplier: Aero Design

Color: Clear

WO#: 2013-27

PO# N/A



Converted to 60621-01

15 May 2015 JC. AD02

TO FAR WEST HELICOPTERS



Aero Design Ltd.

9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)

Quantity:

1

PN:

49311-01

0621-01

Drilled up

AD-02

Aircraft:

Bell

Model: 407

Description:

Forward Fitting

Supplier:

Aero Design

Color:

Clear

WO#:

2013-27

PO# N/A





Aero Design Ltd.

9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)

Quantity: 1

PN: 49311-01

Aircraft: Bell

Model: 206L

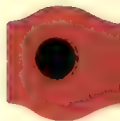
Description: Forward Fitting

Supplier: Aero Design

Color: Clear

WO#: 2013-27

PO# N/A





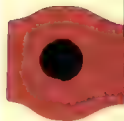
Aero Design Ltd.

9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)

Quantity: 1
PN: 49311-01
Aircraft: Bell
Description: Forward Fitting
Supplier: Aero Design
Color: Clear
WO#: 2013-27

Model: 206L


PO# N/A




Converted to 60621-01

15 May 2015 J. ADJ2


TO FAR WEST HELICOPTERS

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO2013-27	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Forward Fitting	60621-01	2	N/A	New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.				 14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations. 		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke – AD02		13e. Date (dd/mmm/yyyy) 11 Dec 2014		14d. Name		14e. Date (dd/mmm/yyyy)
<p style="text-align: center;">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

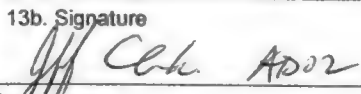
HELIPIX

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO2013-27	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Forward Fitting	49311-01	1	N/A	New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to:				14a. <input type="checkbox"/> CAR 571.10 Maintenance Release		
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation.				<input type="checkbox"/> Other regulation specified in block 12		
<input type="checkbox"/> Non approved design data specified in block 12.				Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature		13c. Approved Organization Number		14b. Signature		14c. Approved Organization Number
 AD02		AMF 73-04				
13d. Name		13e. Date (dd/mmm/yyyy)		14d. Name		14e. Date (dd/mmm/yyyy)
Jeff Clarke - AD02		22 Aug 2014				
Installer Responsibilities						
This certificate does not constitute authority to install.						
Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.						
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TRANSWEST

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO2013-27	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Forward Fitting	60621-01	2	N/A	New	
12. Remarks						
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13b. Signature		13c. Approved Organization Number		14b. Signature		14c. Approved Organization Number
 AD02		AMF 73-04				
13d. Name		13e. Date (dd/mmm/yyyy)		14d. Name		14e. Date (dd/mmm/yyyy)
Jeff Clarke – AD02		11 Dec 2014				
<p style="text-align: center;">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

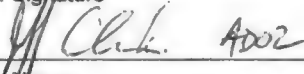
HEU PIA

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO2013-27	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Forward Fitting	60621-01	2	N/A	New	
12. Remarks						
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 Jeff Clarke – AD02		AMF 73-04				
13d. Name		13e. Date (dd/mmm/yyyy)		14d. Name		14e. Date (dd/mmm/yyyy)
Jeff Clarke – AD02		11 Dec 2014				
<p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						


HELI FIX

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO 2013-27	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Forward Fitting	60621-01	2	N/A	New	
12. Remarks						
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13b. Signature		13c. Approved Organization Number		14b. Signature		14c. Approved Organization Number
<i>Jeff Clarke AD02</i>		AMF 73-04				
13d. Name		13e. Date (dd/mm/yyyy)		14d. Name		14e. Date (dd/mm/yyyy)
Jeff Clarke – AD02		04 Feb 2015				
Installer Responsibilities This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.						

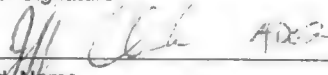
JR INVESTMENTS

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO2013-27	
6. Item	7. Description Forward Fitting	8. Part Number 60621-01	9. Qty. 4	10. Serial/Batch No. N/A	11. Status/Work New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.				 14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations. 		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke - AD02		13e. Date (dd/mmm/yyyy) 14 Apr 2014		14d. Name		14e. Date (dd/mmm/yyyy)
<p style="text-align: center;">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

ITEM FIX

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO 2013-27	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Forward Fitting	60621-01	2	N/A	New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.				 14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations. 		
13b. Signature		13c. Approved Organization Number		14b. Signature		14c. Approved Organization Number
 AD02		AMF 73-04				
13d. Name		13e. Date (dd/mmm/yyyy)		14d. Name		14e. Date (dd/mmm/yyyy)
Jeff Clarke – AD02		27 July 2014				
<p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

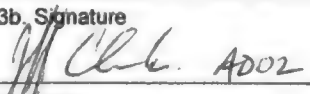
TRK

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO 2013-27	
6. Item	7. Description Forward Fitting	8. Part Number 60621-01	9. Qty. 2	10. Serial/Batch No. N/A	11. Status/Work New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12			
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.			
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 03 Mar 2014		14d. Name		14e. Date (dd/mmm/yyyy)
<p style="text-align: center;">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

Per 2013-27

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO2013-27	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Forward Fitting	60621-01	2	N/A	New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to:				14a. <input type="checkbox"/> CAR 571.10 Maintenance Release		
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation.				<input type="checkbox"/> Other regulation specified in block 12		
<input type="checkbox"/> Non approved design data specified in block 12.				Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature		13c. Approved Organization Number		14b. Signature		14c. Approved Organization Number
<i>Jason Rekve AD01</i>		AMF 73-04				
13d. Name		13e. Date (dd/mmm/yyyy)		14d. Name		14e. Date (dd/mmm/yyyy)
Jason Rekve - AD01		16 Apr 2014				
Installer Responsibilities						
This certificate does not constitute authority to install.						
Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.						
Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.						

Great Slave / NWS

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO 2013-27	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Forward Fitting	49311-01	2	N/A	New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.				 14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations. 		
13b. Signature		13c. Approved Organization Number		14b. Signature		14c. Approved Organization Number
		AMF 73-04				
13d. Name		13e. Date (dd/mmm/yyyy)		14d. Name		14e. Date (dd/mmm/yyyy)
Jeff Clarke - AD02		29 Apr 2014				
Installer Responsibilities This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.						

H21 DYNAMICS

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO2013-27	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Forward Fitting	60621-01	2	N/A	New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.				 14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations. 		
13b. Signature		13c. Approved Organization Number		14b. Signature		14c. Approved Organization Number
<i>Jason Rekve AD01</i>		AMF 73-04				
13d. Name		13e. Date (dd/mmm/yyyy)		14d. Name		14e. Date (dd/mmm/yyyy)
Jason Rekve - AD01		01 May 2014				
Installer Responsibilities This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.						

Great Slave

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO 2013-27
6. Item	7. Description Forward Fitting	8. Part Number 49311-01	9. Qty. 2	10. Serial/Batch No. N/A	11. Status/Work New
12. Remarks					
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.					
13b. Signature <i>Jeff Clarke</i>		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 16 June 2014		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mmm/yyyy)	

Installer Responsibilities

This certificate does not constitute authority to install.

Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.

Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.

Grant Stage

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO 2013-27
6. Item	7. Description Forward Fitting	8. Part Number 49311-01	9. Qty. 2	10. Serial/Batch No. N/A	11. Status/Work New
12. Remarks					
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12. Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke		13e. Date (dd/mm/yy) 29 May 2014		14c. Approved Organization Number	
14d. Name		14e. Date (dd/mm/yy)		14f. Signature	


Installer Responsibilities

This certificate does not constitute authority to install.

Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.

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Grant Slave

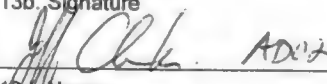
1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO2013-27
6. Item	7. Description Forward Fitting	8. Part Number 60621-01	9. Qty. 2	10. Serial/Batch No. N/A	11. Status/Work New
12. Remarks					
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12. Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the <i>Canadian Aviation Regulations</i> .		
13b. Signature  AD02		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke – AD02		13e. Date (dd/mmm/yyyy) 10 Dec 2013		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mmm/yyyy)	


Installer Responsibilities

This certificate does not constitute authority to install.


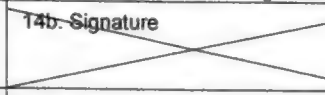
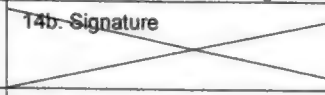
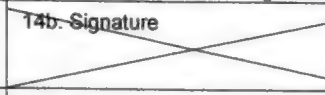

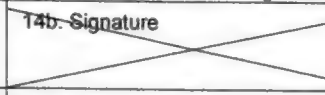
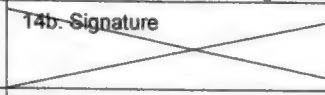
Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.

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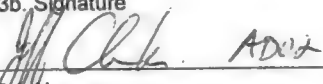
1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO2013-27	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Forward Fitting	60621-01	2	N/A	New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to:				14a. <input type="checkbox"/> CAR 571.10 Maintenance Release		
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation.				<input type="checkbox"/> Other regulation specified in block 12		
<input type="checkbox"/> Non approved design data specified in block 12.				Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature		13c. Approved Organization Number		14b. Signature		14c. Approved Organization Number
 AD02		AMF 73-04				
13d. Name		13e. Date (dd/mmm/yyyy)		14d. Name		14e. Date (dd/mmm/yyyy)
Jeff Clarke – AD02		10 Dec 2013				
Installer Responsibilities						
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4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO2013-27
6. Item	7. Description Forward Fitting	8. Part Number 60621-01	9. Qty. 2	10. Serial/Batch No. N/A	11. Status/Work New
12. Remarks					
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13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke – AD02		13e. Date (dd/mmm/yyyy) 10 Dec 2013		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mmm/yyyy)	
Installer Responsibilities					
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HELI FIX

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO2013-27
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work
	Forward Fitting	60621-01	2	N/A	New
12. Remarks					
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13b. Signature		13c. Approved Organization Number		14b. Signature	
 AD02		AMF 73-04			
13d. Name		13e. Date (dd/mm/yyyy)		14c. Approved Organization Number	
Jeff Clarke – AD02		10 Dec 2013			
14d. Name		14e. Date (dd/mm/yyyy)			
					
<p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>					

HELIPIX

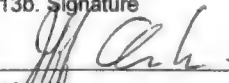
1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO2013-27
6. Item	7. Description Forward Fitting	8. Part Number 60621-01	9. Qty. 2	10. Serial/Batch No. N/A	11. Status/Work New
12. Remarks					
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13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke – AD02		13e. Date (dd/mmm/yyyy) 10 Dec 2013		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mmm/yyyy)	
Installer Responsibilities					
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HELI FIX

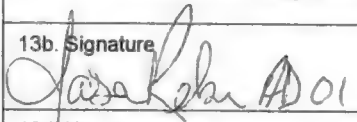
1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO2013-27	
6. Item	7. Description Forward Fitting	8. Part Number 60621-01	9. Qty. 2	10. Serial/Batch No. N/A	11. Status/Work New	
12. Remarks						
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13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke – AD02		13e. Date (dd/mm/yyyy) 10 Dec 2013		14d. Name		14e. Date (dd/mm/yyyy)
<p style="text-align: center;">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO 2013-27	
6. Item	7. Description Forward Fitting	8. Part Number 60621-01	9. Qty. 2	10. Serial/Batch No. N/A	11. Status/Work New	
12. Remarks						
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13b. Signature <i>Jeff Clarke</i>		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 13 Nov 2013		14d. Name		14e. Date (dd/mmm/yyyy)
<p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

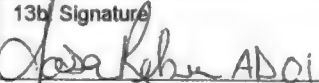
AVIALTA / TRANSWEST

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO2013-27	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Forward Fitting	60621-01	2	N/A	New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.				 14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations. 		
13b. Signature		13c. Approved Organization Number		14b. Signature		14c. Approved Organization Number
 13b. Name Jeff Clarke		AMF 73-04 13e. Date (dd/mmm/yyyy) 05 Nov 2013		14b. Signature		14c. Approved Organization Number
13b. Name		13e. Date (dd/mmm/yyyy)		14b. Signature		14c. Approved Organization Number
Installer Responsibilities This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.						

TRANSWEST

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO 2013-27
6. Item	7. Description Forward Fitting	8. Part Number 60621-01	9. Qty. 1	10. Serial/Batch No. N/A	11. Status/Work New
12. Remarks					
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jason Rekve		13e. Date (dd/mmm/yyyy) 03 Sep 2013		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mmm/yyyy)	
<p style="text-align: center;">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>					


Yellowhead

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 2013 39 th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO 2013-27	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Forward Fitting	49311-01	2	N/A	New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release			
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			<input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.			
13b. Signature		13c. Approved Organization Number		14b. Signature		14c. Approved Organization Number
 Jason Rekve		AMF 73-04				
13d. Name		13e. Date (dd/mm/yyyy)		14d. Name		14e. Date (dd/mm/yyyy)
Jason Rekve		03 Sept 2013				
Installer Responsibilities						
This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.						


Self-Destruct

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 2013 39 th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO 2013-27	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Forward Fitting	49311-01	2	N/A	New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.				 14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations. 		
13b. Signature <i>Jason Rekve</i>		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jason Rekve - AD01		13e. Date (dd/mmm/yyyy) 10 Sept 2013		14d. Name		14e. Date (dd/mmm/yyyy)
<p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						


ALFA

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO 2013-27
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work
	Forward Fitting	49311-01	2	N/A	New
12. Remarks					
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			 14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations. 		
13b. Signature		13c. Approved Organization Number		14b. Signature	
		AMF 73-04			
13d. Name		13e. Date (dd/mm/yyyy)		14c. Approved Organization Number	
Jeff Clarke		18 Dec 2013			
14d. Name		14e. Date (dd/mm/yyyy)			
					
<p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>					

ELBOW RIVER

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO2013-27	
6. Item	7. Description Forward Fitting	8. Part Number 60621-01	9. Qty. 2	10. Serial/Batch No. N/A	11. Status/Work New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.			
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.						
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke - AD02		13e. Date (dd/mmm/yyyy) 26 Mar 2015		14d. Name		14e. Date (dd/mmm/yyyy)
<p style="text-align: center;">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

26

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO2013-27
6. Item	7. Description Forward Fitting	8. Part Number 49311-01	9. Qty. 2	10. Serial/Batch No. N/A	11. Status/Work New
12. Remarks					
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke - AD02		13e. Date (dd/mm/yyyy) 21 Jan 2014		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mm/yyyy)	
Installer Responsibilities					
This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.					

CLASSIC



Aero Design Ltd.

9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)

Quantity: 1
PN: 49311-01

Aircraft: Bell

Model: 206L

Description: Forward Fitting

Supplier: Aero Design

Color: Clear

WO#: 2013-27

PO# N/A





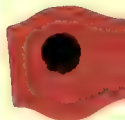
Aero Design Ltd.

9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)

Quantity: 1
PN: 49311-01
Aircraft: Bell
Description: Forward Fitting
Supplier: Aero Design
Color: Clear
WO#: 2013-27

Model: 206L

PO# N/A





Aero Design Ltd.

9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)

Quantity: 1

PN: 49311-01

Aircraft: Bell

Model: 206L

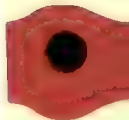
Description: Forward Fitting

Supplier: Aero Design

Color: Clear

WO#: 2013-27

PO# N/A





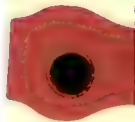
Aero Design Ltd.

9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)

Quantity: 1
PN: 49311-01
Aircraft: Bell
Description: Forward Fitting
Supplier: Aero Design
Color: Clear
WO#: 2013-27

Model:

PO# N/A





Aero Design Ltd.

9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)

Quantity: 1
PN: 49311-01

Aircraft: Bell

Model: 206L

Description: Forward Fitting

Supplier: Aero Design

Color: Clear

WO#: 2013-27

PO# N/A

TO GREAT SLAVE

27 MAY 2015



Aero Design Ltd.

9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)

Quantity: 1

PN: 49311-01

Aircraft: Bell

Model:

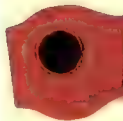
Description: Forward Fitting

Supplier: Aero Design

Color: Clear

WO#: 2013-27

PO# N/A





Aero Design Ltd.

9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)

Quantity:	1	
PN:	49311-01	
Aircraft:	Bell	Model:
Description:	Forward Fitting	
Supplier:	Aero Design	
Color:	Clear	
WO#:	2013-27	PO# N/A





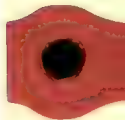
Aero Design Ltd.

9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)

Quantity: 1
PN: 49311-01
Aircraft: Bell
Description: Forward Fitting
Supplier: Aero Design
Color: Clear
WO#: 2013-27

Model:

PO# N/A





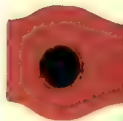
Aero Design Ltd.

9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)

Quantity: 1
PN: 49311-01
Aircraft: Bell
Description: Forward Fitting
Supplier: Aero Design
Color: Clear
WO#: 2013-27

Model:

PO# N/A





Aero Design Ltd.

9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)

Quantity: 1

PN: 49311-01

Aircraft: Bell

Model:

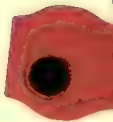
Description: Forward Fitting

Supplier: Aero Design

Color: Clear

WO#: 2013-27

PO# N/A



7

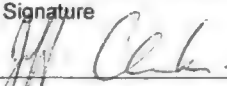
7


11

11

11



1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO 2013-27	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Forward Fitting	49311-01	48	N/A	New	
	Forward Fitting	49311-01	15			
	Forward Fitting	60621-01	25			
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to:				14a. <input type="checkbox"/> CAR 571.10 Maintenance Release		
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation.				<input type="checkbox"/> Other regulation specified in block 12		
<input type="checkbox"/> Non approved design data specified in block 12.				Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature		13c. Approved Organization Number		14b. Signature		14c. Approved Organization Number
		AMF 73-04				
13d. Name		13e. Date (dd/mm/yyyy)		14d. Name		14e. Date (dd/mm/yyyy)
Jeff Clarke - AD02		25 Oct 2013				
<p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO 2013-27	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Forward Fitting	49311-01	48	N/A	New	
	Forward Fitting	49311-01	15			
	Forward Fitting	60621-01	25			
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.				14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke - AD02		13e. Date (dd/mm/yyyy) 25 Oct 2013		14d. Name		14e. Date (dd/mm/yyyy)
<p style="text-align: center;">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						



Description: _____

[illegible]

Drawing: 49311 Revision 3; 60621 Revision 1
Assembly: 49311-01 Forward Fitting; 60621-01 Forward Fitting
Batch Quantity: 92

Qty	Part #	Description	Material	P.O./W.O.	Checked
30	49311-01	Forward Fitting	6061-T6 Aluminum, 3.0 Sqr. Bar	13045	
30	60621-01	Forward Fitting	6061-T6 Aluminum, 3.0 Sqr. Bar	13045	
32	49311-01	Forward Fitting (blank)	6061-T6 Aluminum, 3.0 Sqr. Bar	13045	

Note: 49311-01 and 60621-01 are identical, except for the bottom pair of holes (49311-01 is F, 60621-01 is P). A 49311-01 can be converted to 60621-01 by drilling up the holes.

"Blank" does not have the part number engraved so it can be used as either part as required.

Processes	Per	Mat'ls Used	Initials
Anodizing Final Inspection	MIL-A-8625F, Type III – PO 13072		

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Copy

Aero Design Ltd.

NON-CONFORMANCE REVIEW

WORK ORDER 2013-27

NCR-01

Revision 0, 02 October 2013

Aero Design Ltd.

9888A Malaspina Road, Powell River, BC, Canada, V8A 0G3

www.aerodesign.ca

Phone: 604.483.2376

Fax: 604.483.2372

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1.0 INTRODUCTION

This review was conducted following the discovery of possibly non-conforming parts during a spot check in the machining process.

2.0 MANUFACTURING REVIEW BOARD ATTENDEES

The following individuals from the Manufacturing Review Board were included in this review:

Jason Rekve - PRM

Jeff Clarke – Quality Assurance Manager, Engineering Technologist

3.0 DETAILS OF NON-CONFORMANCE

3.1 Affected Parts / Assemblies

Work Order: 2013-27

Drawing: 49311, Revision 4

Part number: 49311-01

Description: Forward External Attachment Fitting, Bell 206L

Quantity: 4

3.2 Description of Non-Conformance

The pocket on one end of 4 parts was found to be machined out of centre with the part, resulting in material thickness of 0.015" - 0.020" under requirement on one side and over on the other, and excessive chamfering on the over thickness edge.

4.0 ASSESSMENT

4.1 Impact Assessment

Assessment Criteria	Y/N
(a) Operating Limitations	
Does the repair involve or require a revision in the operating limitations specified in the approved type design?	No
(b) Structural Strength	
Does the repair alter:	
(1) a principal component of the aircraft structure such as a frame, stringer, rib, spar, skin or rotor blade?	Yes
(2) a life-limited part or a structural element that is subject to a damage tolerance assessment or fail-safe evaluation?	No
(3) the strength or structural stiffness of a pressure vessel?	No
(4) the mass distribution in a structural element?	No
(5) a containment or restraint system intended for occupants or the storage of items of mass (e.g. cargo)?	Yes
(6) the structure of seats, harnesses, or their means of attachment?	No
(c) Powerplant Operation	N/A
(d) Performance and Flight Characteristics	N/A
(e) Other Qualities Affecting Airworthiness	
Does the repair:	
(1) change the information on, or the location of, a placard required by the type design or an Airworthiness Directive?	No
(2) alter any information contained in the approved section of the aircraft flight manual or equivalent publication?	No
(3) affect the flight-crew's visibility or their ability to control the aircraft?	No
(4) affect egress from the aircraft?	No
(5) reduce the storage capacity of an oxygen system, or alter the oxygen rate of flow?	No
(6) affect flight controls or an autopilot?	No
(7) alter an electrical generation device, or the electrical distribution system between the generating source and either its primary distribution bus, or any other bus designated as an essential bus?	No
(8) reduce the storage capacity of the primary battery?	No
(9) affect a communication system required by the approved type design?	No
(10) affect instruments, or indicators that are installed as part of a system required by the approved type design?	No
(f) Other Qualities Affecting Environmental Characteristics	
Does the repair increase aircraft noise levels or emissions?	No

4.2 Causal Assessment

Some of the raw material was found to be twisted over its length, which was noted on the receiving inspection and is within the tolerance prescribed by the material specification and the producer (SAPA).

This twist of the raw material allowed for variation in the clamping force on the parts in the machining process. It was expected that clamping the parts against machined faces from

previous steps would be sufficient to maintain the required square and parallel surfaces as most of the material on the outside of the stock is machined away.

5.0 CORRECTIVE ACTION PLAN

5.1 Short Term

The non-conforming part(s) are to be:

- ☐ Released as is
☒ Scrapped
☐ Reworked in accordance with: _____

For the following reason(s):

The remaining material thickness on the side that is under the required thickness is still within the tolerance specified on the drawing. However, this is considered to be unacceptable due to the part being used to attach the landing gear to the fuselage as noted in the impact assessment above.

Note: once the condition was found, the remaining parts were checked and machined square in the stock material without affecting the finished size.

Approved: *Jose R. Lehn* AD 01
Person Responsible for Manufacturing

Oct 3/2013
Date:

5.2 Long Term

Non-conformances of this nature can be dealt with in several ways: use of larger stock material that is first machined down to remove any twist; or cutting the parts to be machined individually to shorten the distance affected by the twist. The action to be taken will depend on the severity of twist of the next batch of material to be used to produce these parts.

Approved: *Jose R. Lehn* AD 01
Person Responsible for Manufacturing

Oct 3/2013
Date:

6.0 DOCUMENT CONTROL

The following documents have been included with or attached to the work order (initial):

	Electronic	Hardcopy
This report	<input type="checkbox"/> by: <u><i>OR</i></u>	<input type="checkbox"/> by: <u><i>OR</i></u>
Rework drawings/instructions (if required)	<input type="checkbox"/> by: <u><i>N/A</i></u>	<input type="checkbox"/> by: <u><i>N/A</i></u>



Aero Design Ltd.

Non-Conformance Report

Copy

2013-27

INSTRUCTIONS

1. Only the Manufacturing Review Board (MRB) is authorized to make a determination as to the regulatory impact of each non-conformance. The PRM with the guidance of the MRB must sign-off each non-conformance identified below before any further action can be taken.
2. A separate form must be completed for EACH serialized finished product with an identified non-conformance.
3. Batched parts sharing the same non-conformance can be grouped on one form.
4. Print additional copies of this page as necessary to document all non-conformances and follow-up. Additional forms must be ATTACHED TO THE ORIGINAL WORK ORDER.
5. Report may not be closed unless accompanied by Non-Conformance Review completed by Manufacturing Review Board and signed by The Person Responsible for Manufacturing.
6. When Non-Conformance was caused by a Vendor / Contractor, a copy of the Non-Conformance Report is to be placed in the Vendor / Contractor file.

DETERMINATION & ACTION

1. Item Description: Bell 206L Forward Fitting
2. Drawing Number: 49311, Rev. 4
3. Product Batch or Serial Number: N/A
4. Batch Size: 92 Fittings
5. Description of Non-Conformance: 4 parts found to have pockets off centre on one end of fitting
6. Recommended actions: Scrap

Name: JEFF CLARKE -AD02 Date: 02 OCT 2013

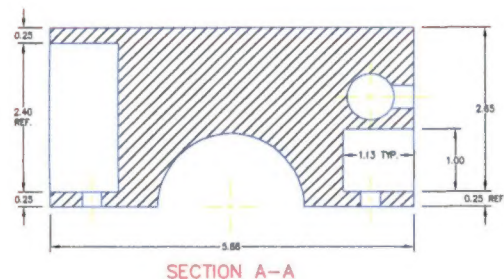
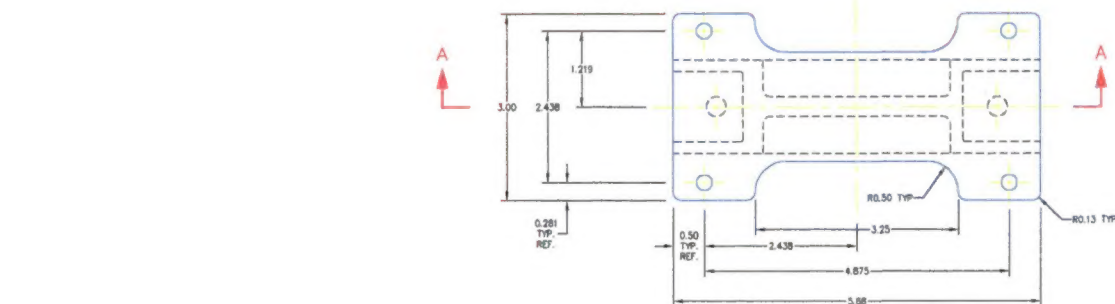
7. Manufacturing Review Board Findings: See NCR-01

- ☐ Scrap
- ☐ Acceptable for release
- ☐ Re-Work instructions: _____

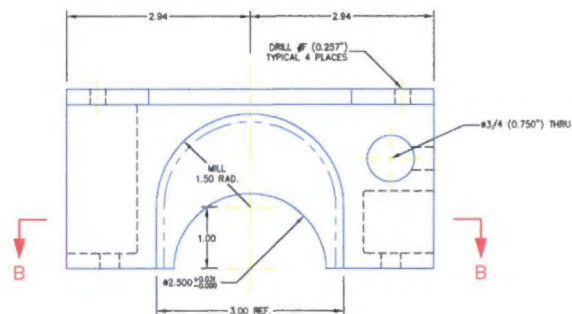
PRM Signature: _____ Date: _____

Must be accompanied by Non-Conformance Review and copies of applicable Tags

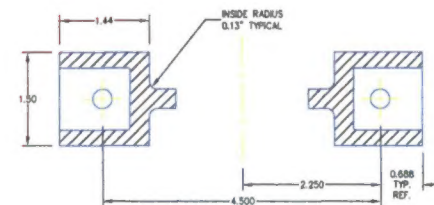
NOTICE				
THIS DRAWING CONTAINS INFORMATION AND DATA WHICH IS SOLELY THE PROPERTY OF AERO DESIGN LTD. THIS DRAWING OR ANY PORTION THEREOF, MAY NOT BE REPRODUCED, COPIED, OR DUPLICATED IN ANY MANNER, NOR USED FOR MANUFACTURING WITHOUT THE WRITTEN CONSENT OF AERO DESIGN LTD. BY ACCEPTING THIS DRAWING FOR REVIEW, THE RECIPIENT AGREES TO HOLD AERO DESIGN LTD. HARMLESS FROM THE USE, OR MISUSE, OF THIS DRAWING OR THE INFORMATION CONTAINED THEREON.				
REV.	DESCRIPTION OF CHANGE	INITIALS	DATE	
1	CHANGES TO ACCOMMODATE CNC MACHINING	BJC	3 MAY 2006	
2	INCREASE SADDLE DIAMETER TO 2.500	BJC	11 JULY 2008	



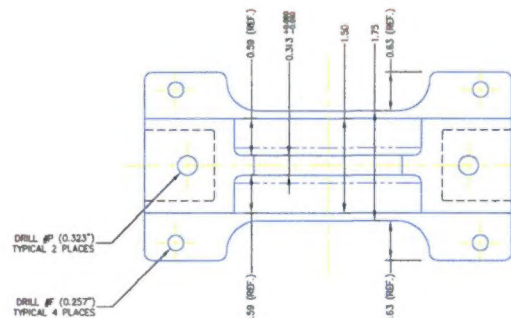
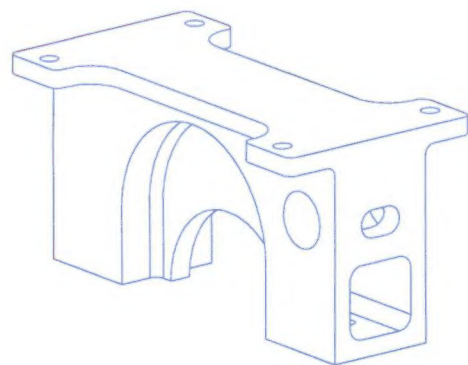
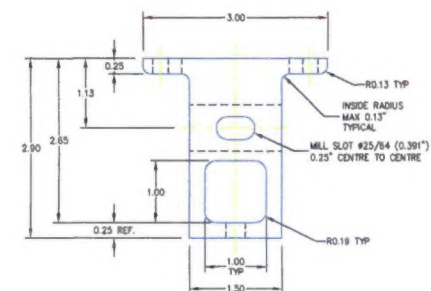
SECTION A-A



01 FORWARD FITTING



SECTION B-B



- NOTES:
1. REMOVE ALL BURRS AND BREAK ALL SHARP EDGES.
 2. THOROUGHLY CLEAN, EPOXY PRIME, AND PAINT PART PRIOR TO ASSEMBLY.

2	60621-01	01	FORWARD FITTING	6061-T651 ALUMINUM	QQ-A-250/11	3.0" PLATE
QTY.	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC.	STOCK SIZE
LIST OF MATERIALS						
APPROVALS			DATE			
DRAWN: JEFF CLARKE			25 MAR 2004			
CHECKED: E. BURGON			AERO DESIGN LTD. CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 990M 3013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA. T2E 6R7 tel: 403-290-8067 fax: (403)-290-8353 aerodesign@thugplanet.com			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON:						
DECIMALS			ANGLES			
X.XXX ±0.010			±1/2"			
X.XX ±0.03						
X.X ±0.1						
SCALE 1:1			DWG. NO.		REV.	
SHEET 1 OF 1			A1		60621 2	

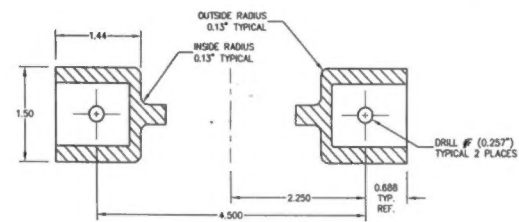
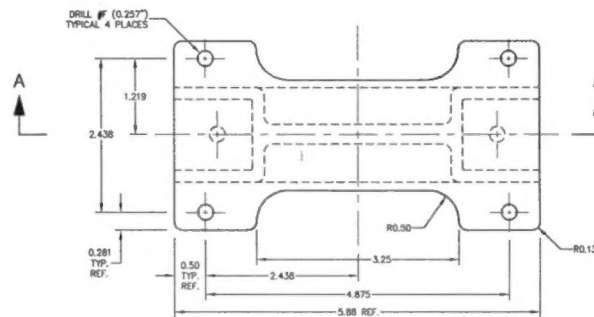
AERO DESIGN LTD.

CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR R90M
8013 - 30TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7
Tel: (403) 350-8097 Fax: (403) 350-8329 aerodesign@telusplanet.net

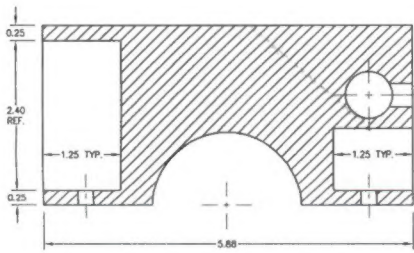
BELL 407
EXTERNAL ATTACHMENT PROVISIONS
FORWARD FITTING

0.594
0.750
1.344

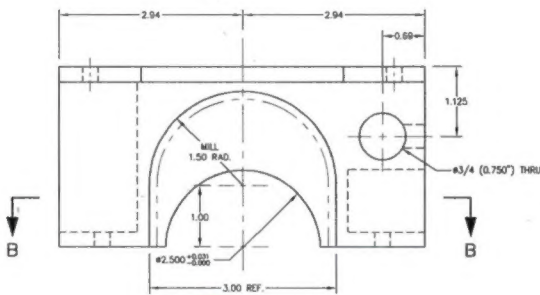
REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
1	MANUFACTURING CHANGE: SIDE MOUNTED BARREL-NUT, BEARING DIAMETER INCREASED, FLANGE REDUCED FROM 0.40" TO 0.25" PER ER493.03	STF	JUN 17/02
2	ADDED REFERENCE DIMENSIONS	STF	MAY 03/04
3	MANUFACTURING CHANGES TO ACCOMMODATE CNC MACHINING	BLJ	MAY 30/05
4	INCREASED SADDLE DIAMETER FROM 2.437" TO 2.500"	STF	JUL 11/08



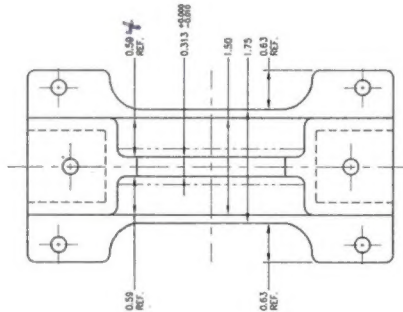
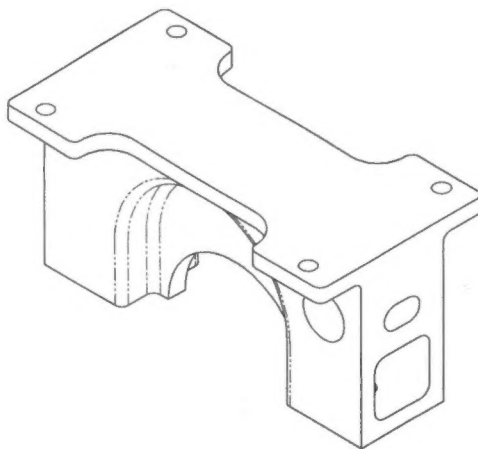
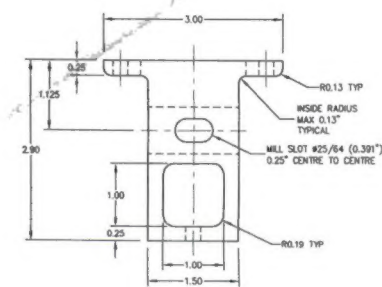
SECTION B-B



SECTION A-A



01 FORWARD FITTING



- NOTES:
1. REMOVE ALL BURRS AND BREAK ALL SHARP EDGES.
 2. THOROUGHLY CLEAN, EPOXY PRIME, AND PAINT PART PRIOR TO ASSEMBLY.

2	49311-01	01	FORWARD FITTING	6061-T651 ALUMINUM	Q0-A-250/11	3.0" PLATE
PART NO.		ITEM		DESCRIPTION		MATERIAL
QTY.		LIST OF MATERIALS				
APPROVALS			DATE			
DRAWN: STEVEN FAHEY			APR 24/02			
CHECKED: E. BURSON			APR 24/02			
<div> <div>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON:</div> <div> <div>DECIMALS</div> <div>ANGLES</div> </div> <div> <div>X.XXX ±0.010</div> <div>±1/2"</div> </div> <div> <div>X.XX ±0.03</div> <div></div> </div> <div> <div>X.X ±0.1</div> <div></div> </div> </div>						
<div> <div>SCALE 1 : 1</div> <div>DWG. NO.</div> <div>REV.</div> </div>						
SHEET 1 OF 1		A1		49311		4